

Experimental methods in fire research and product certification

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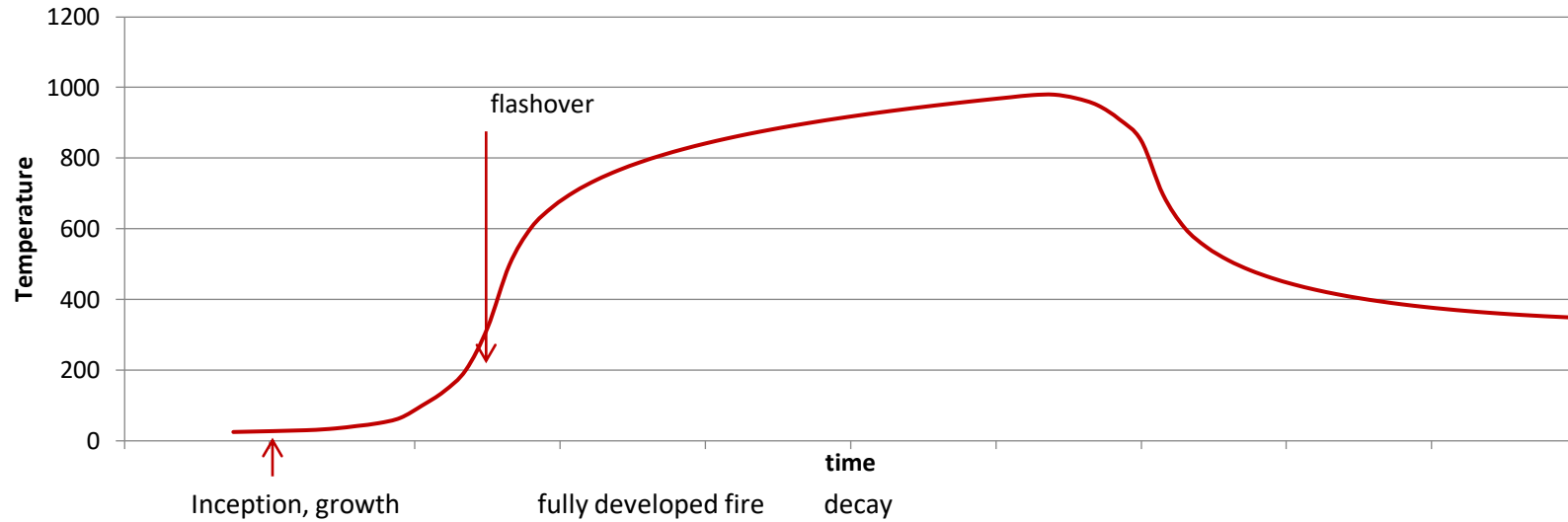
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Fire as a phenomenon

- Fire is basically oxidation of fuel
 - Normally fuel is decomposed, creating flammable gases
- Three major factors, controlling fire dynamics
 - Fuel
 - Temperature to support reaction
 - Oxygen

Fire



Stage	growth	Fully developed	decay
Characteristic	Fuel controlled	Ventilation controlled	Fuel controlled
People	evacuation	death	---
Detection	sensors	visual detection	---
Active control	extinguishers, sprinklers, firefighters	firefighters	
Passive control	Reaction to fire of materials in the room of origin	Fire resistance between the rooms	

Fuel

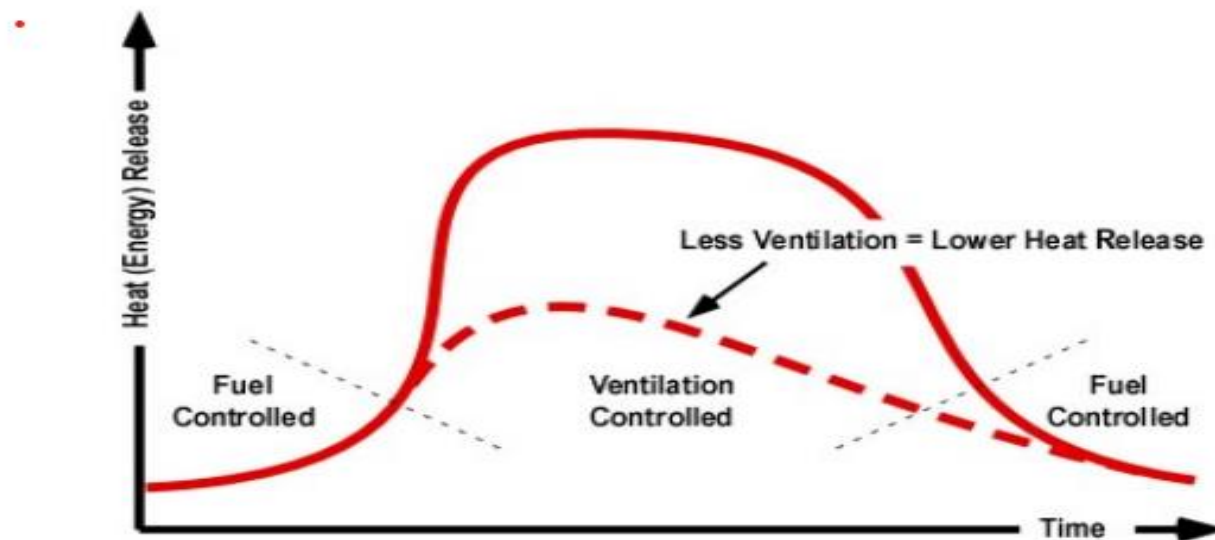
- Organic materials
- Different energy stored per unit of mass
 - Plastics 40 MJ/kg
 - Wood 17 MJ/kg
- Different temperatures of fuel to sustain burning
 - e.g. wood 120°C – 180°C with external starting to ignite flammable gases, 400°C without external starting

Temperature

- Temperature is needed to support processes
- Mainly the surface fuel temperature rises due to radiative heat flux
 - Incident heat flux may be as large as 150 kW/m^2
- In fire it is often easier to predict heat flux than temperature
 - Incident heat flux depends on number of factors, dominated by (average) surface temperature of the surroundings
 - Emissivity in solids and soot in fire is close to 1, emissivity of gases is rather different
 - Important factor is also view-factor
 - Also absorption (water, CO_2) and even secondary radiation may take place
 - Conclusion: heat transfer in fire is rather complex

Oxygen

- Oxygen is available in air, nominally 20,95%
- In fully developed fire oxygen availability is reduced, down to roughly 5%
- Oxygen deprivation may cause injuries, but it is not most decisive affect on humans



<http://cfbt-us.com/pdfs/FBIandFireDevelopment.pdf>

Fire stages (ISO 19706)

Note:

- Oxygen governs progress between stages
- V_{CO}/V_{CO2} highest in smouldering
- Highest heat flux post flashover
- Most casualties in fire are due to suffocation / toxic gases, not due to temperature load or oxygen deprivation

Fire stage	Heat (kW m ⁻²)	Max Temp (°C)		Oxygen (%)		Equivalence ratio (ϕ)	V_{CO}/V_{CO2}	Combustion efficiency (%)
		Fuel	Smoke	In	Out			
Non-flaming								
1a. Self sustained smouldering	n.a.	450–800	25–85	20	0–20	–	0.1–1	50–90
1b. Oxidative, external radiation	–	300–600		20	20	–		
1c. Anaerobic external radiation	–	100–500		0	0	–		
Well ventilated flaming								
2. Well ventilated flaming	0–60	350–650	50–500	~20	0–20	<1	<0.05	>95
Under ventilated Flaming								
3a. Low vent. room fire	0–30	300–600	50–500	15–20	5–10	>1	0.2–0.4	70–80
3b. Post flashover	50–150	350–650	>600	<15	<5	>1	0.1–0.4	70–90

Passive control of fire

- Reaction to fire
 - Better the reaction to fire of exposed surfaces (structures) the slowest fire growth rate
 - If surfaces are non-combustible the contribution to fire growth is low – no flashover
- Fire resistance
 - The room of fire origin is lost, protecting spread to other sectors
 - In principle it is possible to build fire resistant structures that withstand fire for very long time (e.g. 4 hours), but
 - Usually such structures are not needed or designed

Fire properties and the market access

Construction products must comply to legislation

- Harmonized
 - Most products, but
 - Important products, e.g. fire doors, fire glazing, are still not harmonized
- Non-harmonized
 - National rules
- Sometimes additional rules for installation apply

Harmonized technical specifications (hTS)

- Developed based on the EC mandate
- Harmonized once they are published in the OJ
 - Currently there is a stall in harmonization
- Harmonized technical specifications are:
 - Harmonized standards (e.g. EN 14509, EN 12101-2, EN 1856-1, EN 13241,... special standard for fire doors and gates - EN 16034)
 - <https://ec.europa.eu/docsroom/documents/38863/attachments/1/translations/en/renditions/native>
 - European assessment documents (EADs)
 - Found at www.eota.eu

AVCP system

- Defined in hTS
- Multiple choices
 - AVCP 1:
 - RtF A1/A2, B, C if there is possibility to influence RtF during production
 - FR in some (most) products, such as fire doors, NSHE, MSHE, Ducts,... In some case (e.g. sandwich panels acc. To EN 14509 multiple choices exist)
 - AVCP 3:
 - RtF A1/A2, B,C (if not in AVCP 1) D, E
 - Rare in FR
 - AVCP 4:
 - RtF e.g. materials of CWFT (classified without further testing)
- For some products Commission decisions define “default” RtF class

Manufacturer – what to do

- If AVCP 1 applies: contact Notified certification body (e.g. ZAG). They will perform / define sampling and ask Fire laboratory to do the testing
- If AVCP 3 applies: sample products yourself (make sure you have an appropriate record), find a notified laboratory (e.g. ZAG) and submit the product to the test
- If AVCP 4 applies: do the sampling and the testing (select any laboratory as long as testing is correct)

Specialty in fire - classification

- EN 13501-1,-2,-3,-4,-5
- Based on test or tests and possibly “extended field of application” rules the classification reports summarize results in a (relatively) clear range of products and the valid class, e.g.:
 - B-s2,d0 (example for reaction to fire according to EN 13501-1), or
 - EI₂ 30 – C0 (example for fire door, according to EN 13501-2)

IMO

- Maritime testing is to an extent similar to construction products, classification is rather different
- Testing / classification according to FTP Code 2010

TESTING at



ZAVOD ZA GRADBENIŠTVO SLOVENIJE
SLOVENIAN NATIONAL BUILDING AND CIVIL ENGINEERING INSTITUTE

Construction	Standard
Reaction to fire	SIST EN 13823, SIST EN ISO 1182, SIST EN ISO 11925-2, SIST EN ISO 1716, SIST EN ISO 9239-1
Fire resistance	SIST EN 13381-1, SIST EN 13381-4, SIST EN 13381-6, SIST EN 13381-8, SIST EN 1364-1, SIST EN 1364-2, SIST EN 1364-3, SIST EN 1364-4, SIST EN 1365-2, SIST EN 1365-3, SIST EN 1365-4, SIST EN 1366-1, SIST EN 1366-10, SIST EN 1366-2, SIST EN 1366-3, SIST EN 1366-4, SIST EN 1366-5, SIST EN 1366-6, SIST EN 1366-7, SIST EN 1366-8, SIST EN 1366-9, SIST EN 14135, SIST EN 1634-1, SIST EN 13381-2, SIST EN 13381-3, SIST EN 13381-5, SIST EN 13381-7
External fire performance	SIST-TS CEN/TS 1187

IMO	FTP Code
Part 1	Non-combustability test
Part 2	Smoke and toxicity test
Part 3	Test for 'A', 'B' and 'F' class divisions
Part 8	Test for upholstered furniture
Part 19	Test for bedding components
Part 11	Test for fire-resisting divisions of high-speed craft

Fire resistance testing

- Horizontal and vertical test samples
- Load bearing and non-loadbearing
- Linear, flat and 3D samples
- REI t – basic classes
- Additional properties
- Basic standards:
 - EN 1363 series (general)
 - EN 1364 series (non loadbearing)
 - EN 1365 series (loadbearing)
 - EN 1366 series
 - EN 1634 (fire doors / gates)
 - EN 12101series
 - EN 1856-1,-2
 - EN 13381 series...

Vertical partitions

EN 1364-1

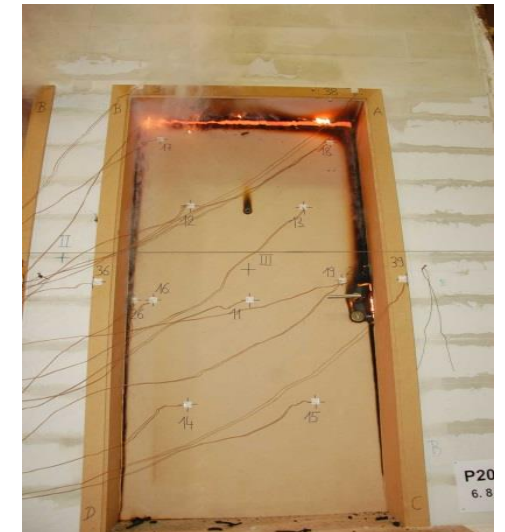
- Temperature on the unexposed side
- Heat flux, radiated
- Flame, openings



Doors and windows

EN 1634-1

- Temperature on the unexposed side
- Flame, openings



Horizontal structures

EN 1365-2

- Temperature on the unexposed side
- Loadbearing capacity
 - Maximum deformation
 - Rate of deformation
- Integrity (Flame, openings)



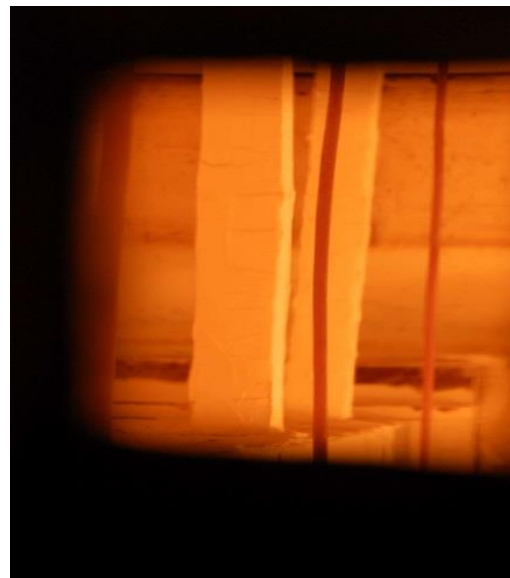
Protection of loadbearing elements

Series EN 13381

- Thickness uniformity
- Temperature on the steel structure member (EN 13381-8)
- Very sensitive in installation conditions. Issue: durability???



Ducts, SHE (smoke and heat extraction)



- EN 1366-1, EN 1366-8, EN 1366-9
- Temperature on the unexposed side
 - Leakage
 - Mechanical stability
 - Flame, openings

Natural SHE

EN 12101-2

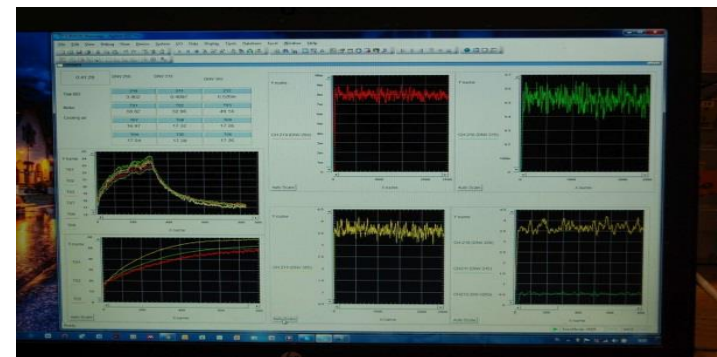
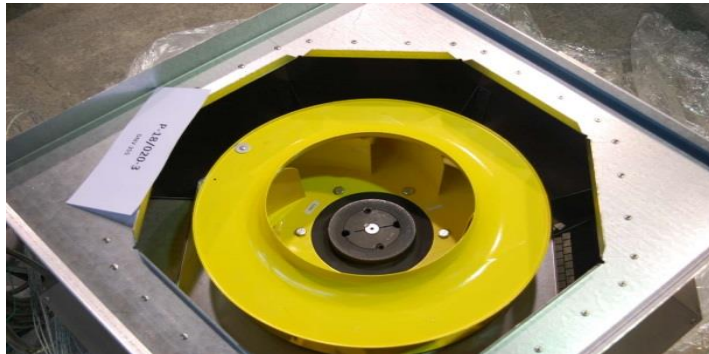
- Functionality – opening after 5 minutes
- Flame, openings size
- Droplets



Mechanical SHE

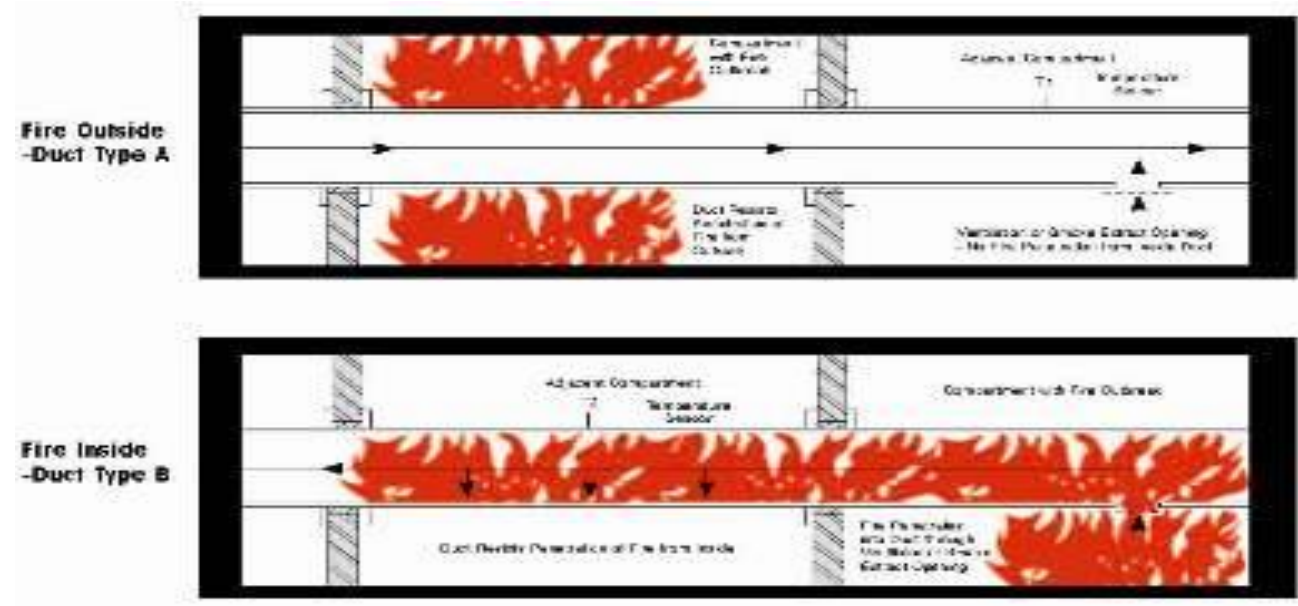
EN 12101-3

- Functionality (sustaining airflow throughout fire)



Ducts

- Horizontal, vertical
- Rigid, flexible structure penetrated
- Duct type A and B



http://www.fireprotection.co.uk/news/archive/fire_rated_ductwork_and_bs9999_explained/

Reaction to fire

- Euroclasses
 - Main classes: A1, A2, B, C, D, E, (F)
 - Additional parameters: d, s
 - No parameter for toxicity of gases
- Meaning
 - A1/A2 – non-combustible: no contribution or negligible contribution to fire
 - B, C – combustible: limited / acceptable contribution to fire
 - D, E – medium / high contribution to fire
 - F – does not meet requirements for classes A1/A2-E, flammable

Non-combustibility and PCS value



EN ISO 1182

- Temperature rise
- Flaming
- Mass loss



EN ISO 1716

- PCS value

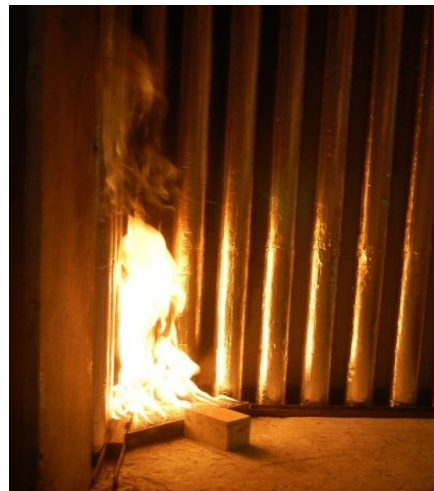
SBI test

EN 13823

- Classes A2-D
- Fire growth rate (FIGRA)
- Total heat release (THR)
- Lateral flame spread (LFS)
- Smoke growth rate (SMOGR)
- Total smoke production (TSP)
- Flaming droplets/particles



SBI test



Small flame

EN ISO 11925-2

- 15 or 30 seconds exposure
- Flame height
- Droplets



Roofs

ENV 1187, test 1

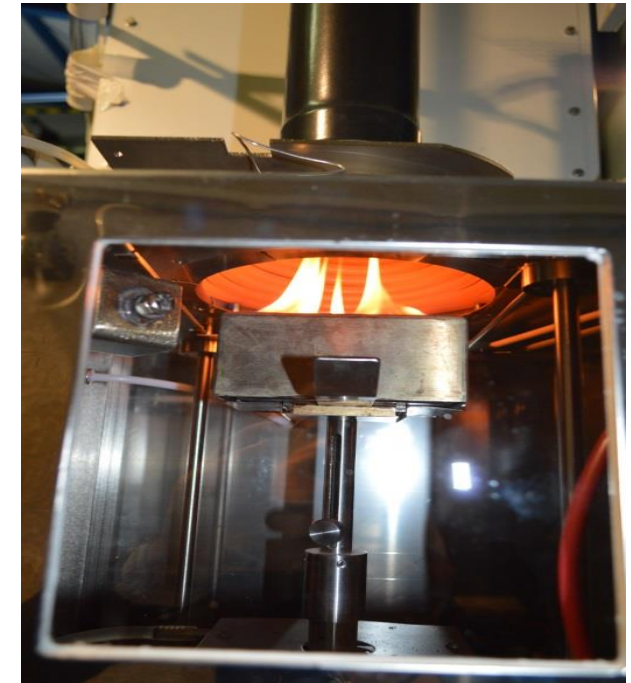
- Damage
- Flame spread



Other tests...

- Chimneys
- Special testing (fire suppression systems)
- Electric cables
- IMO testing (International Maritime Organization)
 - Structures
 - Materials

Research in fire

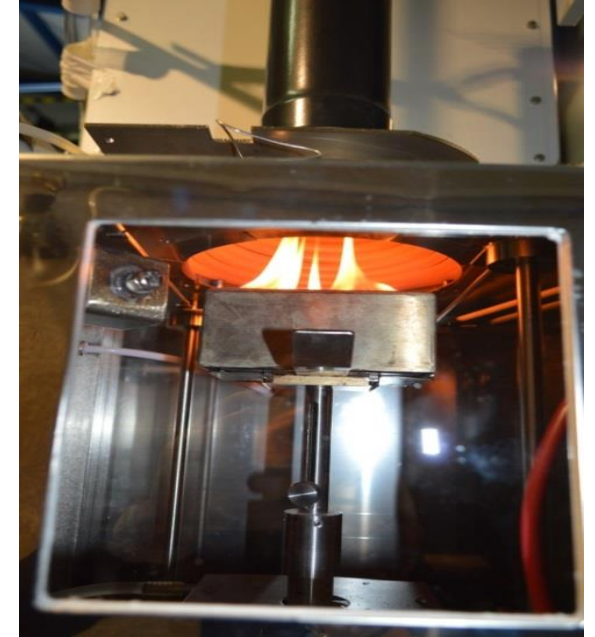
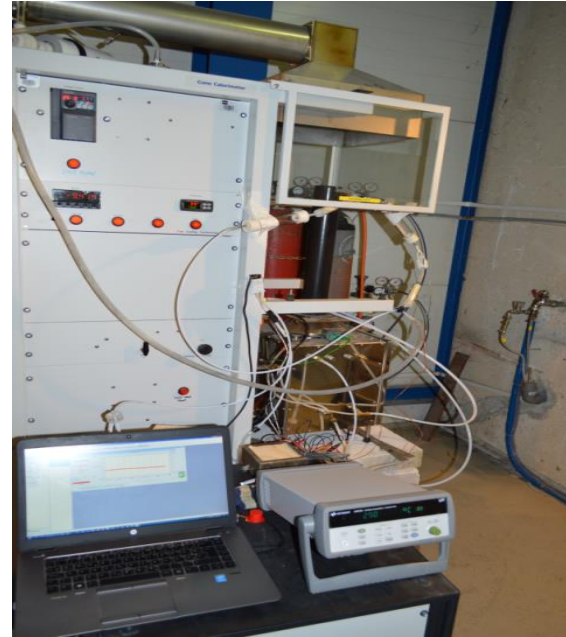


Cone calorimeter

- Research tool
- Assess combustion dynamics
- Firesim software
- Connection to FTIR
- FED calculation

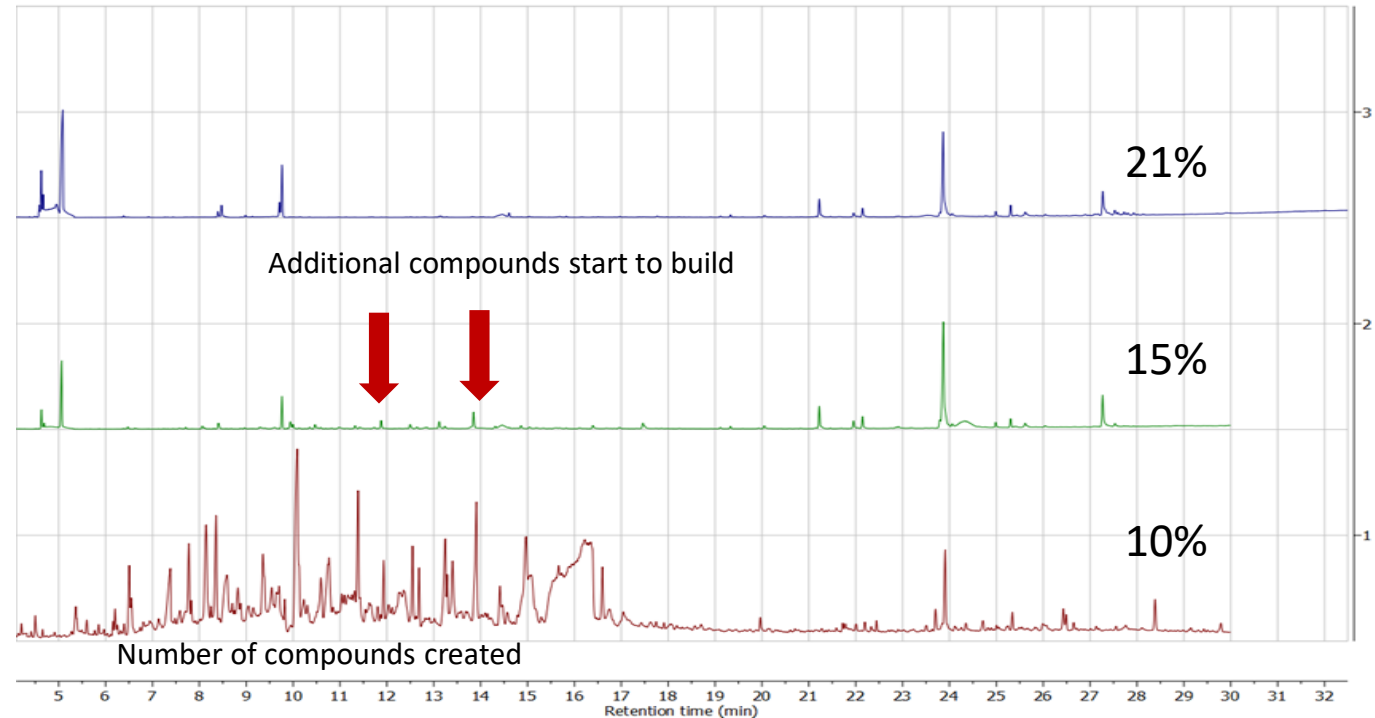
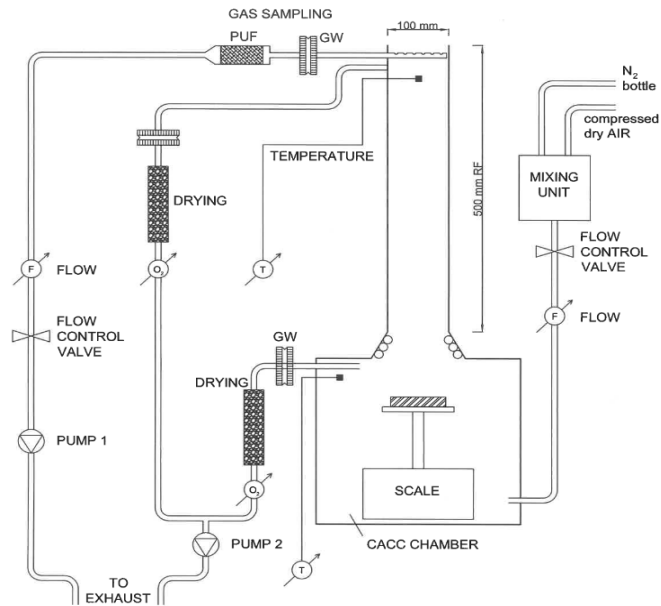


“Modified – controlled atmosphere CC”



- Possibility of tracking oxygen concentration along the fire effluents path (using paramagnetic sensors)
- 3 continuous channels, up to 12 tracked sampling lines

M-CACC / CC – fire effluents under different conditions



- Importance: prior to flash-over relatively low number of compounds. Key compounds for toxicity: CO in HCN
- After flash-over many compounds are created, some having (significant) contribution to chronic toxicity.

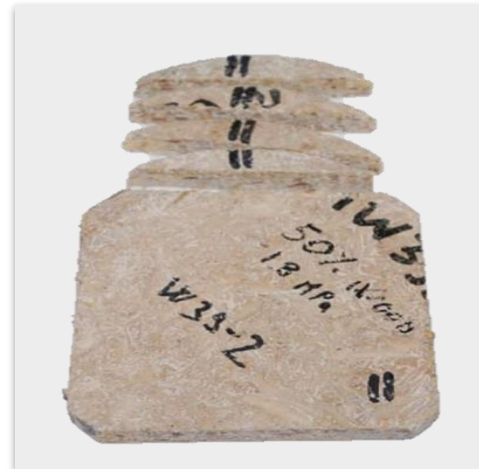
M-CACC - towards toxicity and ecotoxicity

- Testing on isopods and plants
- Steps towards assessment of ecotoxicity
 - Very few available papers so far



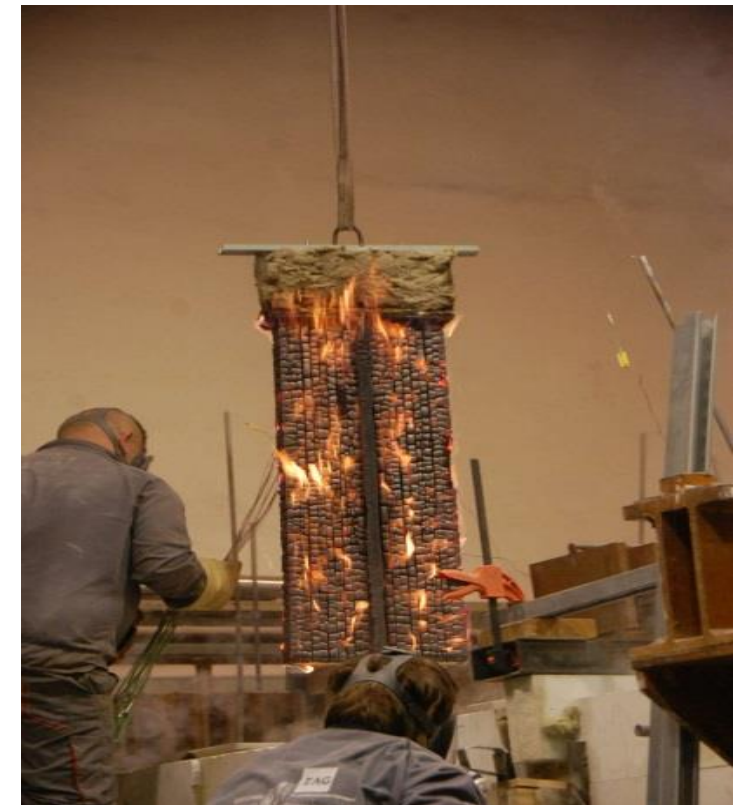
Wood

- Behaviour of modified wood
 - Mineralization of wood
 - Thermal modification
 - Composites (e.g. for 3D printing)



Wood

- Structural research
- Burning rate / charring rate
- Ambition: transfer small scale test results to large scale data

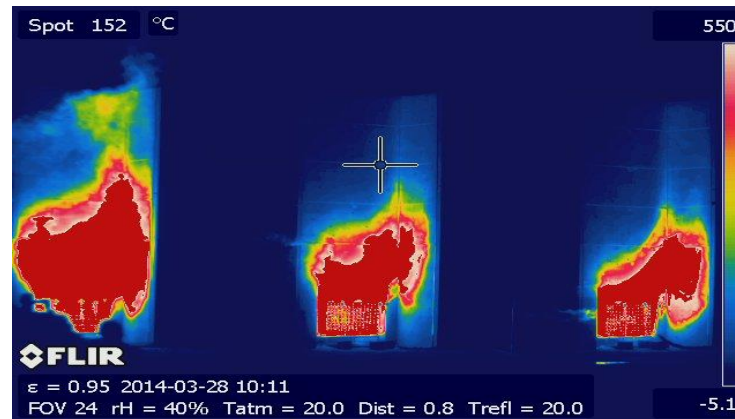


Large scale testing

Facades

- Details
- Temperature
- Heat flux

Modular buildings



Spalling (concrete)

- Test according to EN 1363-1
- Embedded thermocouples
- Acoustic emission



THANK YOU FOR YOUR ATTENTION

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Live & Online.

Aktuelles Bauwissen aus erster Hand.